

Whirl Away Surface Prep Tools

Surface Prep Tools

4 IN WHIRL AWAY TOOL

- Attaches to most sanders, grinders, drills, polishers, (electric, pneumatic, hydraulic)
- · Built in safety guard
- Balanced design for easy operation
- Operates under water with pneumatic tool
- · Environmentally safe
- Fits 5/8" 11 shaft (metric available)
- No lubrication required
- Drive adaptor for 3/8" ro 1/2" drill chuck available

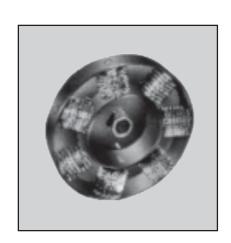
Replacement parts and teeth available.



6 IN WHIRL AWAY TOOL

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1074 Kenran Industrial Dr. St. Louis, MO 63137 Phone: 1-800-381-9968

HUMCOMISCELLANEOUS

Aurand Electric and Pneumatic Tools



MODEL K7-1 115v **K7-2** 230v

Cleaning area: 5" wide, 1/4 HP AC or DC universal motor. Weight: 9 lbs. Additional cutter bundles #674: (set of 2)



MODEL M5-1 115v **M5-2** 230v

Cleaning area: 8" wide, 1/2 HP AC or DC universal motor. Weight: 23 lbs. Additional cutter bundles #90M: (set of 2)



MODEL K7-1E 115v K7-2E 230v

Cleaning area: 8" wide, 1/4 HP AC or DC universal motor. Weight: 11 lbs. Additional cutter bundles #674-E: (set of 4)



MODEL M5-1E 115v **M5-2E** 230v

Cleaning area: 12" wide, 2 1/2 HP AC or DC universal motor. Weight: 28 lbs. Additional cutter bundles #90ME: (set of 4)

MODEL	CLEANING AREA	POWER SUPPLY	HORSE- POWER	MODEL
K7-1	5"	115 V	4/4	0.1.00
K7-2	WIDE	230 V	1/4	9 LBS.
KP-5		AIR	3/4	3/4 LBS.
K7-1E	8"	115 V	4/4	11 LBS.
K7-2E	WIDE	230 V	1/4	III LDS.
KP5E		AIR	3/4	9 LBS.
M5-1	8"	115 V	1/0	21 LBS.
M5-2	WIDE	230 V	1/2	21 Lb3.
MP6		AIR	2 1/2	16 LBS.
M5-1E		115 V		28 LBS.
M5-2E	12"	230 V	2 1/2	20 LD3.
MP6E		AIR		24 LBS.
W1G	4 3/4"	GASOLINE	5	90 LBS.
W1E	WIDE	115/230V	2	97 LBS.

Tools available with collector



Electric Tools

Electric tools are available in 115 and 230 volt models. 15 feet of three conductor cable is included.



Pneumatic Tools

Pneumatic tools feature rotary type air motors, free from toggles, pistons, or reciprocating parts to eliminate vibration. Tools operate on 42 CFM, 70-100 PSI.



MODEL KP5

Cleaning area: 5" wide, 3/4 HP motor. Weight: 6 lbs. Additional cutter bundles #674, (set of 2)



MODEL MP6

Cleaning area: 8" wide, 2 1/2 HP motor. Weight: 16 lbs. Additional cutter bundles #90M: (set of 2)



MODEL KP5E

Cleaning area: 8" wide, 3/4 HP motor. Weight: 7.5 lbs. Additional cutter bundles #674E, (set of 4)



MODEL MP6E

Cleaning area: 12" wide, 2 1/2 HP motor. 48-inch detachable handle allows stand-up use on large, flat areas. Weight: 22 lbs. Additional cutter bundles #90ME: (set of 4)

Aurand Tools and Accessories



Surface Prep



Deck Scaling



Coating Paint Removal

Where can you get SO MUCH from such a small investment?

ALL AURAND TOOLS FEATURE:

ADJUSTABLE DEPTH SHOE that the operator sets to limit the impact of the cutters. This not only protects the surface being cleaned but also insures uniform cleaning action and prevents excessive wear on the cutters.

CAST ALUMINUM HOUSINGS that offer the user a tough, durable tool that is still lightweight and easy to handle.

BEST POSSIBLE GEAR DESIGN with a hardened and ground worm driving a bronze worm wheel for maximum life and effectiveness.

SEPARATE handle, safety guard, cutter bundles, motor housing, and front head assembly to make repair or replacement easier and less expensive.

Accessories Cutter Bundles



Aurand "M" Series tools can be fitted with a wire brushes for light scale and clean up applications.

Important Facts

Aurand's mission is to provide the most reliable tools of the finest quality for surface preparation and rust removal. We strive to have absolute customer satisfaction.

With our long-lasting user replaceable cutter bundles you can use our tools as a concrete grinder, scarifier, paint chipper and deck scaler while producing the highest output of your maintenance crews.

Wire Brushes



Chipping Hammers

W-Style Chipping Hammer

When conventional tapered style retainer chippers fail prematurely, the acme thread style chipping hammers are put into service. The heavy-duty retainer mechanism has two sets of steel sleeves and a rubber bumper to disperse and absorb the blows of the chisel. W-style chippers use oval or round collar chisels. See page 1004 for additional accessories. Please specify hex or round shank.



Chipping Hammer Retainer & Parts



MARINE





Lower Washer HHW1-213



O-Ring R000A2-103



Retainer Spring 24SR-207



Upper Washer . H3R-31



Rubber Bumper H3R-203

Chipping Hammers

Model No.	Blows Per Minute	Stroke	Bore	Rec'd Hose Size	Length	Weight	Air Inlet	Avg. Air Consumption
MP-W1H	2500	1"	1-1/8"	1/2"	15-7/8"	14.75 lbs.	3/8"	28 cfm
MP-W1R	2500	1"	1-1/8"	1/2"	15-7/8"	14.75 lbs.	3/8"	28 cfm
MP-W2H	2300	2"	1-1/8"	1/2"	16-3/8"	15.50 lbs.	3/8"	28 cfm
MP-W2R	2300	2"	1-1/8"	1/2"	16-3/8"	15.50 lbs.	3/8"	28 cfm
MP-W3H	1725	3"	1-1/8"	1/2"	18-1/4"	16.60 lbs.	3/8"	29 cfm
MP-W3R	1725	3"	1-1/8"	1/2"	18-1/4"	16.60 lbs.	3/8"	29 cfm
MP-W4H	1480	4"	1-1/8"	1/2"	19-1/4"	17.50 lbs.	3/8"	29 cfm
MP-W4R	1480	4"	1-1/8"	1/2"	19-1/4"	17.50 lbs.	3/8"	29 cfm



Michigan Pneumatic Model MP-K2L-H - Hex Model MP-K2L-R - Round

Chipping Hammer

Smallest line of chippers featuring standard .580 hex or .680 round shank bushing. Parts interchangeable with Ingersoll-Rand K2L models. Please specify hex or round shank.

Blows Per Minute 3600	Length 12"
Stroke1-3/4"	Weight 8 lbs.
Bore 7/8"	Air Inlet Thread 1/4"



Michigan Pneumatic Model MP-MA1H - Hex Model MP-MA1R - Round

Chipping Hammer

You cannot afford to do overhead concrete repair work or chipping without one. Lightweight chipper for heavy-duty jobs. Parts interchangeable with MasterPower or Black & Decker models. Please specify hex or round shank.

Blows Per Minute2800	Length 11-7/8"
Stroke 1"	Weight 12.5 lbs.
Bore1-1/8"	Air Inlet Thread 3/8"

Scaling/Needle Hammers



Michigan Pneumatic

Scaling/Needle Hammers

Popular scaler for its short length and light weight. Very powerful for its size. Ideal for use as a chisel gun for cutting metal, or a needle gun for cleaning contoured surfaces. Removes rust or paint and de-slags metal surfaces. Lever throttle offers easy, accurate control of chiseling action. Used for scaling in assembly shops, steel mills and foundries. Can also be used to remove caulking. **2527NS-ASM**Needle Attachment

Takes style 100 - 1/2" quarter octagon chisel.

Model	Bore	Stroke	BPM	Length	Weight	Air Inlet	CFM
MP-25	1"	7/8"	4000	8-3/8"	3.75 lbs.	1/4"	4
MP-25NS	1"	7/8"	4000	16-3/8"	5.75 lbs.	1/4"	4



Michigan Pneumatic

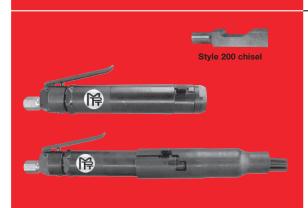
Scaling/Needle Hammers

Ideal for removing weld splatter, rust, scale and debris from hard to reach surfaces. Useful in oilfields, fabrication shops, petro-chemical plants and foundries. Gooseneck handle and push throttle hammers also available. Parts are interchangeable with Ingersoll-Rand Model 182.

1393 Needle Attachment

Takes style 100 - 1/2" quarter octagon chisel.

Model	Bore	Stroke	BPM	Length	Weight	Air Inlet	CFM
MP-182L	15/16"	1-1/16"	4000	9"	4.00 lbs.	1/4"	13
MP-182LNS	15/16"	1-1/16"	4000	15"	5.75 lbs.	1/4"	13



Michigan Pneumatic

Scaling/Needle Hammers

Excellent for removing weld splatter, rust, paint and other debris from many different and unusual surfaces and in hard-to-reach places. Ideal for construction sites, fabrication shops, refineries and foundries. Gooseneck handle and push throttle hammers also available. Parts interchangeable with Cleco Model B1 scaler.

1392 Needle Attachment

Takes style 200 - 1/2" square chisel.

Model	Bore	Stroke	BPM	Length	Weight	Air Inlet	CFM
MP-1BL	1"	1-1/8"	4600	10"	4.625 lbs.	1/4"	12
MP-1BLNS	1"	1-1/8"	4600	17"	6.200 lbs.	1/4"	12



Michigan Pneumatic Model MP-CK1SR

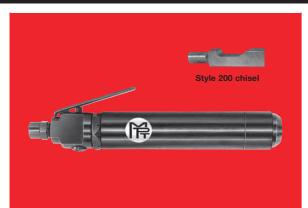
Coke Oven Scaler - Push Throttle

Designed to be attached to long air pipes to remove debris from oven bricks used in the steel industry. Features a simple push throttle.

Takes style 200 - 1/2" square chisel.

-	
Bore 1"	Length 12-1/2"
Stroke1-1/8"	Weight 4.5 lbs.
Blows Per Minute4600	Air Inlet Thread 1/2"
Rec'd Hose Size 1/4"	Avg. Air Consumption: 6 cfm

Scaling Hammers



Michigan Pneumatic Model MP-L-1SR

Scaling Hammer - Lever Throttle

New, improved design features smooth action throttling characteristics. Easy to handle, powerful tool widely used as a general purpose hammer for chipping stone, metal, concrete, brick and for carving wood. Chisels are held firmly in place and cannot rotate. Chisels are easily changed with a quick release lever. Parts interchangeable with Cleco B1A scaler. Model MP-L-1SR-1392 needle scaler available.

1392 Needle Attachment

Takes style 200 - 1/2" square chisel.

Bore 1"	Length10-1/4"
Stroke1-1/8"	Weight 3.625 lbs.
Blows Per Minute 4600	Air Inlet Thread 1/4"
Rec'd Hose Size 1/4"	Avg. Air Consumption: 6 cfm



Michigan Pneumatic Model MP-P-1SR

Scaling Hammer - Push Throttle

Popular scaling hammer for its high speed action, short length and light weight. Widely used for light chipping, caulking and scaling in steel mills, foundries and assembly shops. Ideal for close quarter work. Parts interchangeable with Cleco B1A scaler. Model MP-P-1SR-1392 needle scaler available.

1392 Needle Attachment

Takes style 200 - 1/2" square chisel.

Bore 1"	Length 12"
Stroke1-1/8"	Weight 3.75 lbs.
Blows Per Minute 4600	Air Inlet Thread 1/4"
Rec'd Hose Size 1/4"	Avg. Air Consumption: 6 cfm



Michigan Pneumatic Model MP-G-1SR

Scaling Hammer - Gooseneck Throttle

Designed for long-term scaling jobs, featuring a strategically positioned, ergonomic handle for comfortable operation. The handle allows the operator's wrist to function in natural position, reducing fatigue. Parts interchangeable with Cleco B1-A-BV. Model MP-G-1SR-1392 needle scaler available.

1392

Needle Attachment

Takes style 200 - 1/2" square chisel.

Bore 1" Stroke1-1/8"	
Blows Per Minute 4600 Rec'd Hose Size 1/4"	Air Inlet Thread



Michigan Pneumatic Model MP-PG-1SR

Scaling Hammer - Offset Grip Throttle

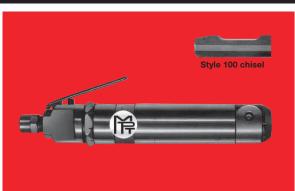
A built-in power regulator allows the operator to adjust the hitting power to prevent damage to softer castings and surfaces. Cleans rust, scale, paint and other coatings from nearly any surface. Parts interchangeable with Cleco B1-A-BV. Model MP-PG-1SR-1392 needle scaler available.

1392 Needle Attachment

Takes style 200 - 1/2" square chisel.

Bore 1"	Length 10-3/4"
Stroke1-1/8"	Weight 5 lbs.
Blows Per Minute 4600	Air Inlet Thread 1/4"
Rec'd Hose Size 1/4"	Avg. Air Consumption: 6 cfm

Scaling Hammers



Michigan Pneumatic Model MP-L-455C

Scaling Hammer - Lever Throttle

Controlled by a lever type throttle. Squeeze lever for hammer action. Very powerful for its capacity. Good for removing flux and spatter after welding. Equipped with a ball type retainer. **Parts interchangeable with Cleco BR scaler. Model MP-L-455C-1394 needle scaler available.**

1394 Needle Attachment

Takes style 100 - 1/2" quarter octagon chisel.

Bore 1"	Length 10-3/8"
Stroke 1-1/8"	Weight 4 lbs.
Blows Per Minute 4200	Air Inlet Thread 1/4"
Rec'd Hose Size 1/4"	Avg. Air Consumption: 6 cfm



Michigan Pneumatic Model MP-P-455C

Scaling Hammer - Push Throttle

Controlled by a push type throttle. Push the throttle for hammer action. Widely used for scaling and chipping in shipyards and machine shops. Also used for light scale removal on airplanes and for ironing sheet metal. **Parts interchangeable with Cleco BR scaler. Model MP-P-455C-1394 needle scaler available.**

1394 Needle Attachment

Takes style 100 - 1/2" quarter octagon chisel.

Bore 1"	Length 12-1/8"
Stroke 1-1/8"	Weight 4 lbs.
Blows Per Minute 4200	Air Inlet Thread 1/4"
Rec'd Hose Size 1/4"	Avg. Air Consumption: 6 cfm



Michigan Pneumatic Model MP-G-455C

Scaling Hammer - Gooseneck Throttle

Features power for the heaviest scaling jobs and an ergonomic handle to reduce operator fatigue and increase production. Outstanding for scaling castings and removing paint or rust. **Model MP-G-455C-1394 needle scaler available.**

1394 Needle Attachment

Takes style 100 - 1/2" quarter octagon chisel.

Bore 1"	Length 12-7/8"
Stroke1-1/8"	Weight 3.875 lbs.
Blows Per Minute 4200	Air Inlet Thread 1/4"
Rec'd Hose Size 1/4"	Avg. Air Consumption: 6 cfm



Michigan Pneumatic Model MP-PG-455C

Scaling Hammer - Offset Grip Throttle

Features an offset handle for operator comfort and single finger operation. Ideal for scaling rust removal, peening and tank cleaning. **Model MP-PG-455C-1394 needle scaler available.**

1394 Needle Attachment

Takes style 100 - 1/2" quarter octagon chisel.

-	-	~	
Bore	1"	Length	10"
Stroke	1-1/8"	Weight	5.5 lbs.
Blows Per Minute	4600	Air Inlet Thread	1/4"
Rec'd Hose Size	1/4"	Avg. Air Consumption:	6 cfm



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M COMISCELLANEOUS

Hammers and Scalers Accessories

Style 100

1/2" Quarter Octagon Stock



Designed for: Michigan Pneumatic Models MP-L-455C & MP-P-455C, Chicago Pneumatic, Thor, Ingersoll-Rand (172 & 182), Rockwell, ARO and Sioux scalers.

Style 200

1/2" Square Stock



Designed for: Michigan Pneumatic Models MP-L-1SR & MP-P-1SR, Chicago Pneumatic (9356), Ingersoll-Rand (183), Cleco, ARO and Rotor scalers.

Style 300

1/2" Quarter Octagon Stock



Designed for: Master Power and Black & Decker scalers.

	Blade Style	Length	Width of Cut	Style 100	Style 200	Style 300
Blank Chisel		7" 12" 18"	-	395 395-12 395-18	391 391-12 391-18	385 385-12 385-18
Narrow Flat Chisel		7" 12" 18"	3/4"	396 396-12 396-18	392 392-12 392-18	386 386-12 386-18
Wide Scaling Chisel		7" 12" 18"	1-3/8"	397 397-12 397-18	393 393-12 393-18	387 387-12 387-18
Angle Scaling Chisel		7" 12" 18"	1-3/8"	398 398-12 398-18	394 394-12 394-18	388 388-12 388-18
2" Scraper & 3" Scraper		7" 7"	2" 3"	399 399-3	390 390-3	389 -
Cape Chisel		7"	1/4"	3226	3232	-
Diamond Point Chisel		7"	1/4"	3224	3230	-
Round Nose Chisel		7"	1/4"	3225	3231	-
Non-Sparking Chisel		8"	2"	380-BC	-	-

Please specify part number when ordering. Longer lengths and other blade styles also available.

Complete Needle Scaler Attachment and Replacement Parts



Needle Tube

Model 1392 Needle Attachment Fits MP-1SR Series & Cleco

Replacement Parts for Model 1392

MPT Part No.	Cleco Part No.	Description
1370		Needle Tube
1371		Spring
3mm19	834024	Needle Set
375		Needle Holder
373	834045	Driver



Spring Seat

(1393 & IR style only)

Model 1393 Needle Attachment Fits MP-182 Series & Ingersoll-Rand

Replacement Parts for Model 1393

Spring

MPT Part No.	IR Part No.	Description
1380	NS11-A24	Needle Tube
NS11-A25	NS11-A25	Spring Seat
1381	NS11-27	Spring
3mm19	NS11-122	Needle Set
NS11-21	NS11-21	Needle Holder
371	NS11-20	Driver

Needle





Needle Holder

Driver

Model 1394 Needle Attachment Fits MP-455C Series & CP-455

Replacement Parts for Model 1394

MPT Part No.	CP Part No.	Description	
	P100150 P10046	Needle Set Needle Holder	

Needle Scalers



Michigan Pneumatic

Weldflux/Needle Scalers

Features include: Sturdy, lightweight design, easy to handle, high power to weight ratio, unique front exhaust system, plated piston for long tool life. **Uses**

Rockwell scaler parts. Please specify model.

Replacement Needles

3mm Needle Set (19 pc.)

Takes style 100 - 1/2" quarter octagon chisel.

Model	Bore	Stroke	BPM	Length	Weight	Air Inlet	CFM
MP-96310	1"	1-3/16"	1850	10"	4.375 lbs.	1/4"	12
MP-96311	1"	1-3/16"	1850	11-1/4"	4.375 lbs.	1/4"	12
MP-96313	1"	1-3/16"	1850	19-1/4"	6.5 lbs.	1/4"	12

Nitto Kohki Model JC-20

Needle Scaler

Ideal for cleaning castings, removing welding slag, barnacles, and any type of residue. Tool includes one set of 2mm and one set of 3mm flat needles with needle supporters for each size.

Replacement Parts

00A342-29	2mm Needle Set (29 pc.)	00A338	2mm Supporter
00A341-12	3mm Needle Set (12 pc.)	00A337	3mm Supporter
00A332	Piston	00A336	Anvil

Piston Diameter 19/32"	Length13-1/2"
Stroke 1.1"	Weight 5.3 lbs.
Blows Per Minute 4000	Air Inlet Thread 3/8"
Rec'd Hose Size3/8"	Avg. Air Consumption: 7 cfm

Nitto Kohki Model JT-20

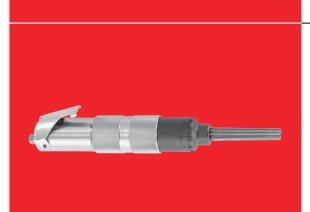
Ergonomic Needle Scaler

This lightweight, ergonomic needle scaler is used for de-slagging welds, cleaning brick, stonework, boats and many other surfaces. Ideal for heavy paint removal. The needles conform to any surface contour.

Replacement Parts

00A342-29	2mm Needle Set (29 pc.)	00A338	2mm Supporter
00A341-12	3mm Needle Set (12 pc.)	00A337	3mm Supporter
00A332	Piston	00A336	Anvil

Bore 25/32"	Length 13-37/64"
Stroke 21/32"	Weight 5.3 lbs.
Blows Per Minute 4000	Air Inlet Thread 3/8"
Rec'd Hose Size 3/8"	Avg. Air Consumption: 7.8 cfm



Nitto Kohki Model JEX-20

Needle Scaler

This ergonomic needle scaler is used for cleaning brick and stonework, de-slagging welds, cleaning boat hulls and many other surfaces. Ideal for heavy paint removal.

Replacement Parts

 00A342-29
 2mm Needle Set (29 pc.)
 00A338
 2mm Supporter

 00A341-12
 3mm Needle Set (12 pc.)
 00A337
 3mm Supporter

 00A332
 Piston
 00A336
 Anvil

Length
Air Inlet Thread

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Nitto Kohki Needle Scalers



Nitto Kohki Model JC-16

Needle Scaler

Used for removing rust, cleaning metals, peening welded joints and cleaning hardened concrete from construction equipment. Tool includes two sets of 2mm flat needles.

Replacement Parts

 00A291-29
 2mm Needle Set (29 pc.)
 00A290
 2mm Supporter

 00A288
 Piston
 00A289
 Anvil

Piston Diameter 5/8"	Length 11"
Stroke 0.86"	Weight 3.1 lbs.
Blows Per Minute 4000	Air Inlet Thread 3/8"
Rec'd Hose Size 3/8"	Avg. Air Consumption: 3.5 cfm



Nitto Kohki Model JEX-24

Needle Scaler

Versatile design for working in any confined space. Ideal for de-slagging, removing rust, paint or scale from irregular or curved surfaces. Tool includes one set of 3mm flat needles.

Replacement Parts

 00A342-53
 2mm Needle Set (53 pc.)
 02A244
 2mm Supporter

 00A341-23
 3mm Needle Set (23 pc.)
 02A245
 3mm Supporter

 02A242
 Piston
 02A243
 Anvil

Piston Diameter 15/16"	Length 13-3/4"
Stroke 1.1"	Weight 6 lbs.
Blows Per Minute 4000	Air Inlet Thread 3/8"
Rec'd Hose Size3/8"	Avg. Air Consumption: 7.8 cfm



Nitto Kohki Model JEX-28

Needle Scaler

Cleans and descales jobs quickly. Gets deep into corners, uneven surfaces and curves. Tool includes 2 sets of 3mm flat needles and 2 sets of 4mm point needles with needle supporters for each size.

Replacement Parts

00A342-66 2mm Needle Set (66 pc.) 01A499 2mm Supporter 00A341-28 3mm Needle Set (28 pc.) 01A461 3mm Supporter 00A402-14 4mm Needle Set (14 pc.) 01A462 4mm Supporter 00A395 Piston 00A399 Anvil

Piston Diameter 1-3/32"	Length 14-3/4"
Stroke 1.18"	Weight 7.7 lbs.
Blows Per Minute 4500	Air Inlet Thread 3/8"
Rec'd Hose Size 3/8"	Avg. Air Consumption: 8.8 cfm



Nitto Kohki Model EJC-32A

Electric Needle Scaler

Applications include removing weld sputters and surface processing on concrete and rocks. Also excellent for descaling paint or rust, removing sand from casted parts, and removing barnacles from ocean vessels. Features a slim barrel design, double insulated, and a free subhandle that positions to best fit the working situation. Also available in 220 volt AC, Model EJC-32A-220.

Replacement Parts

 00A342-32
 2mm Needle Set (32 pc.)
 TP16475
 2mm Supporter

 00A341-15
 3mm Needle Set (15 pc.)
 TP16301
 3mm Supporter

 TP16339
 Piston
 TP16302
 Anvil

Power Supply AC 115V 60Hz	Current 2.8A
Power Consumption 300W	Length20-1/2"
Stroke Speed3000/min.	Weight 9.9 lbs.