



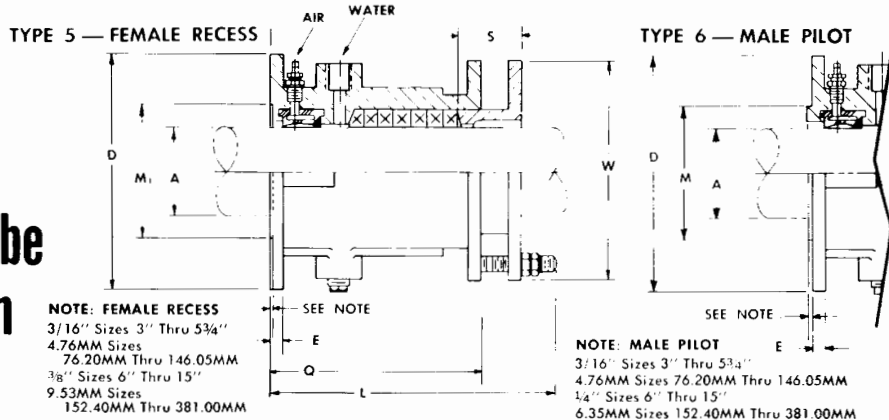
1074 Kenran Industrial Dr.  
St. Louis, MO 63137  
Phone: 1-800-381-9968

# HUMCO SHAFT ACCESSORIES

## Johnson® Forward Stern Tube Stuffing Box: Air-Water Service



### Forward Stern Tube Stuffing Box With "Air Seal" Ring Dimensions -



| A      | O.D. SHAFT OR SLEEVE JOURNAL | FIG. 1788 AND CODE NO. | WITH FEMALE RECESS FOR FLANGE BEARING |        | WITH MALE PILOT FOR DBA-2 ASSEMBLY |                               | D      | E      | M      | M <sub>1</sub> | Q      | L     | S      | W      | PACKING O.D. | PACKING SIZE | NO. OF PACKING RINGS |                     |
|--------|------------------------------|------------------------|---------------------------------------|--------|------------------------------------|-------------------------------|--------|--------|--------|----------------|--------|-------|--------|--------|--------------|--------------|----------------------|---------------------|
|        |                              |                        | TYPE 5                                | TYPE 6 | STUFFING BOX FLANGE DIAMETER       | STUFFING BOX FLANGE THICKNESS |        |        |        |                |        |       |        |        |              |              |                      | MALE PILOT DIAMETER |
| INCHES | MM                           | J.R. PART No.          | INCHES                                | MM     | INCHES                             | MM                            | INCHES | MM     | INCHES | MM             | INCHES | MM    | INCHES | MM     | INCHES       | MM           | INCHES               | MM                  |
| 3      | 76.20                        | 0300                   | 016                                   | 017    | 7 1/2                              | 190.50                        | 11.11  | 114.30 | 120.65 | 160.34         | 215.90 | 36.51 | 177.80 | 101.60 | 12.70        | 7            |                      |                     |
| 3 1/4  | 82.55                        | 0314                   | 020                                   | —      | 7 1/2                              | 190.50                        | 11.11  | —      | 120.65 | 160.34         | 215.90 | 36.51 | 177.80 | 107.95 | 12.70        | 7            |                      |                     |
| 3 1/2  | 88.90                        | 0312                   | 024                                   | 025    | 8 1/8                              | 206.38                        | 15.88  | 114.30 | 133.35 | 160.34         | 220.66 | 41.28 | 193.68 | 114.30 | 12.70        | 7            |                      |                     |
| 3 3/4  | 95.25                        | 0334                   | 028                                   | —      | 8 1/8                              | 206.38                        | 15.88  | —      | 133.35 | 160.34         | 220.66 | 41.28 | 193.68 | 120.65 | 12.70        | 7            |                      |                     |
| 4      | 101.60                       | 0400                   | 032                                   | 033    | 8 5/8                              | 219.08                        | 15.88  | 139.70 | 146.05 | 160.34         | 220.66 | 41.28 | 206.38 | 127.00 | 12.70        | 7            |                      |                     |
| 4 1/4  | 107.95                       | 0414                   | 036                                   | 037    | 8 5/8                              | 219.08                        | 15.88  | 139.70 | 146.05 | 160.34         | 220.66 | 41.28 | 206.38 | 133.35 | 12.70        | 7            |                      |                     |
| 4 1/2  | 114.30                       | 0412                   | 040                                   | 041    | 9 1/8                              | 238.13                        | 20.64  | 155.58 | 165.10 | 185.75         | 252.41 | 47.63 | 225.43 | 146.05 | 15.88        | 7            |                      |                     |
| 4 3/4  | 120.65                       | 0434                   | 044                                   | 045    | 9 3/8                              | 238.13                        | 20.64  | 155.58 | 165.10 | 185.75         | 252.41 | 47.63 | 225.43 | 152.40 | 15.88        | 7            |                      |                     |
| 5      | 127.00                       | 0500                   | 048                                   | 049    | 10 1/8                             | 257.18                        | 20.64  | 165.10 | 184.15 | 217.49         | 303.21 | 60.33 | 244.48 | 165.10 | 19.05        | 7            |                      |                     |
| 5 1/4  | 133.35                       | 0514                   | 052                                   | 053    | 10 1/8                             | 257.18                        | 20.64  | 165.10 | 184.15 | 217.49         | 303.21 | 60.33 | 244.48 | 171.45 | 19.05        | 7            |                      |                     |
| 5 1/2  | 139.70                       | 0512                   | 056                                   | 057    | 10 5/8                             | 269.88                        | 20.64  | 190.50 | 196.85 | 217.49         | 303.21 | 60.33 | 257.18 | 177.80 | 19.05        | 7            |                      |                     |
| 5 3/4  | 146.05                       | 0534                   | 060                                   | 061    | 10 5/8                             | 269.88                        | 20.64  | 190.50 | 196.85 | 217.49         | 303.21 | 60.33 | 257.18 | 184.15 | 19.05        | 7            |                      |                     |
| 6      | 152.40                       | 0600                   | 064                                   | 065    | 11 3/8                             | 288.93                        | 20.64  | 203.20 | 203.20 | 222.25         | 323.85 | 76.20 | 282.58 | 190.50 | 19.05        | 7            |                      |                     |
| 6 1/4  | 158.75                       | 0614                   | 068                                   | 069    | 11 3/8                             | 288.93                        | 20.64  | 203.20 | 203.20 | 222.25         | 323.85 | 76.20 | 282.58 | 196.85 | 19.05        | 7            |                      |                     |
| 6 1/2  | 165.10                       | 0612                   | 072                                   | 073    | 13 1/2                             | 342.90                        | 22.23  | 215.90 | 219.08 | 247.65         | 349.25 | 76.20 | 307.98 | 209.55 | 22.23        | 7            |                      |                     |
| 6 3/8  | 168.28                       | 0658                   | 074                                   | —      | 13 1/2                             | 342.90                        | 22.23  | —      | 219.08 | 247.65         | 349.25 | 76.20 | 307.98 | 212.73 | 22.23        | 7            |                      |                     |
| 6 3/4  | 171.45                       | 0634                   | 076                                   | 077    | 13 3/4                             | 349.25                        | 22.23  | 215.90 | 228.60 | 247.65         | 349.25 | 76.20 | 317.50 | 215.90 | 22.23        | 7            |                      |                     |
| 6 7/8  | 174.63                       | 0678                   | 078                                   | —      | 13 3/4                             | 349.25                        | 22.23  | —      | 228.60 | 247.65         | 349.25 | 76.20 | 317.50 | 219.08 | 22.23        | 7            |                      |                     |
| 7      | 177.80                       | 0700                   | 080                                   | 081    | 13 3/4                             | 349.25                        | 22.23  | 234.95 | 228.60 | 247.65         | 349.25 | 76.20 | 317.50 | 222.25 | 22.23        | 7            |                      |                     |
| 7 1/8  | 180.98                       | 0718                   | 082                                   | —      | 14 1/8                             | 358.78                        | 22.23  | —      | 244.48 | 282.58         | 396.88 | 88.90 | 327.03 | 231.78 | 25.40        | 7            |                      |                     |
| 7 1/4  | 184.15                       | 0714                   | 084                                   | 085    | 14 1/8                             | 358.78                        | 22.23  | 234.95 | 244.48 | 282.58         | 396.88 | 88.90 | 327.03 | 234.95 | 25.40        | 7            |                      |                     |
| 7 3/8  | 187.33                       | 0738                   | 086                                   | —      | 14 1/8                             | 358.78                        | 22.23  | —      | 244.48 | 282.58         | 396.88 | 88.90 | 327.03 | 238.13 | 25.40        | 7            |                      |                     |
| 7 1/2  | 190.50                       | 0712                   | 088                                   | 089    | 14 1/2                             | 368.30                        | 22.23  | 260.35 | 254.00 | 282.58         | 396.88 | 88.90 | 336.55 | 241.30 | 25.40        | 7            |                      |                     |



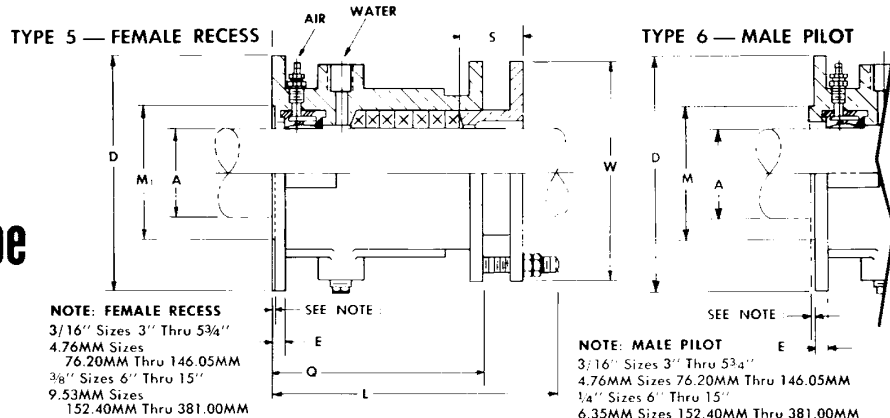
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# HUMCO SHAFT ACCESSORIES

## Johnson® Forward Stern Tube Stuffing Box: Air-Water Service



### Forward Stern Tube Stuffing Box With "Air Seal" Ring Dimensions -



NOTE: FOR FLANGE HOLES SEE DRILLING DIAGRAM ON PAGES 746 AND 747  
**(FIG. 1788IR AIR-WATER SERVICE)**

| A      | O.D. SHAFT OR SLEEVE JOURNAL | FIG. 1788 AND CODE NO. | WITH FEMALE RECESS FOR FLANGE BEARING |        | WITH MALE PILOT FOR DBA-2 ASSEMBLY |                               | D      | E      | M      | M <sub>1</sub> | O      | L      | S      | W      | PACKING O.D. | PACKING SIZE | NO. OF PACKING RINGS |
|--------|------------------------------|------------------------|---------------------------------------|--------|------------------------------------|-------------------------------|--------|--------|--------|----------------|--------|--------|--------|--------|--------------|--------------|----------------------|
|        |                              |                        | TYPE 5                                | TYPE 6 | STUFFING BOX FLANGE DIAMETER       | STUFFING BOX FLANGE THICKNESS |        |        |        |                |        |        |        |        |              |              |                      |
| INCHES |                              | J.R. PART No.          | INCHES                                | INCHES | INCHES                             | INCHES                        | INCHES | INCHES | INCHES | INCHES         | INCHES | INCHES | INCHES | INCHES | INCHES       | INCHES       | INCHES               |
| 7 7/8  | 193.68                       | 0758                   | 090                                   | 14 1/2 | 368.30                             | 22.23                         | —      | 10     | 11 1/8 | 282.58         | 396.88 | 88.90  | 336.55 | 244.48 | 25.40        | 7            |                      |
| 7 3/4  | 196.85                       | 0734                   | 092                                   | 14 1/2 | 368.30                             | 22.23                         | 10 1/4 | 260.35 | 254.00 | 282.58         | 396.88 | 88.90  | 336.55 | 247.65 | 25.40        | 7            |                      |
| 7 1/2  | 200.03                       | 0778                   | 094                                   | 14 7/8 | 377.83                             | 22.23                         | —      | 10 3/8 | 263.53 | 282.58         | 396.88 | 88.90  | 346.08 | 250.83 | 25.40        | 7            |                      |
| 8      | 203.20                       | 0800                   | 096                                   | 14 7/8 | 377.83                             | 22.23                         | 10 1/4 | 260.35 | 263.53 | 282.58         | 396.88 | 88.90  | 346.08 | 254.00 | 25.40        | 7            |                      |
| 8 1/8  | 206.38                       | 0818                   | 098                                   | 14 7/8 | 377.83                             | 22.23                         | —      | 10 3/8 | 263.53 | 282.58         | 396.88 | 88.90  | 346.08 | 257.18 | 25.40        | 7            |                      |
| 8 1/4  | 209.55                       | 0814                   | 100                                   | 15 1/4 | 387.35                             | 22.23                         | 11     | 279.40 | 273.05 | 282.58         | 396.88 | 88.90  | 355.60 | 260.35 | 25.40        | 7            |                      |
| 8 3/8  | 212.73                       | 0838                   | 102                                   | 15 1/4 | 387.35                             | 22.23                         | —      | 10 3/4 | 273.05 | 282.58         | 396.88 | 88.90  | 355.60 | 263.53 | 25.40        | 7            |                      |
| 8 3/4  | 215.90                       | 0812                   | 104                                   | 15 1/4 | 387.35                             | 22.23                         | 11     | 279.40 | 273.05 | 282.58         | 396.88 | 88.90  | 355.60 | 266.70 | 25.40        | 7            |                      |
| 8 5/8  | 219.08                       | 0858                   | 106                                   | 15 5/8 | 396.88                             | 25.40                         | —      | —      | 11 1/8 | 282.58         | 396.88 | 88.90  | 365.13 | 269.88 | 25.40        | 7            |                      |
| 8 3/2  | 222.25                       | 0834                   | 108                                   | 15 5/8 | 396.88                             | 25.40                         | 11     | 279.40 | 11 1/8 | 282.58         | 396.88 | 88.90  | 365.13 | 273.05 | 25.40        | 7            |                      |
| 8 7/8  | 225.43                       | 0878                   | 110                                   | 15 5/8 | 396.88                             | 25.40                         | —      | —      | 11 1/8 | 282.58         | 396.88 | 88.90  | 365.13 | 276.23 | 25.40        | 7            |                      |
| 9      | 228.60                       | 0900                   | 112                                   | 16     | 406.40                             | 25.40                         | 11 3/4 | 298.45 | 11 1/2 | 292.10         | 396.88 | 88.90  | 374.65 | 279.40 | 25.40        | 7            |                      |
| 9 1/8  | 231.78                       | 0918                   | 114                                   | 16     | 406.40                             | 25.40                         | —      | —      | 11 1/2 | 292.10         | 396.88 | 88.90  | 374.65 | 282.58 | 25.40        | 7            |                      |
| 9 1/4  | 234.95                       | 0914                   | 116                                   | 16     | 406.40                             | 25.40                         | 11 3/4 | 298.45 | 11 1/2 | 292.10         | 396.88 | 88.90  | 374.65 | 285.75 | 25.40        | 7            |                      |
| 9 3/8  | 238.13                       | 0938                   | 118                                   | 16 3/8 | 415.93                             | 25.40                         | —      | —      | 11 7/8 | 301.63         | 396.88 | 88.90  | 384.18 | 288.93 | 25.40        | 7            |                      |
| 9 1/2  | 241.30                       | 0912                   | 120                                   | 16 3/8 | 415.93                             | 25.40                         | 11 3/4 | 298.45 | 11 7/8 | 301.63         | 396.88 | 88.90  | 384.18 | 292.10 | 25.40        | 7            |                      |
| 9 5/8  | 244.48                       | 0958                   | 122                                   | 16 3/8 | 415.93                             | 25.40                         | —      | —      | 11 7/8 | 301.63         | 396.88 | 88.90  | 384.18 | 295.28 | 25.40        | 7            |                      |
| 9 3/4  | 247.65                       | 0934                   | 124                                   | 16 3/4 | 428.63                             | 25.40                         | 12 3/4 | 323.85 | 12 1/2 | 314.33         | 396.88 | 88.90  | 393.70 | 298.45 | 25.40        | 7            |                      |
| 9 7/8  | 250.83                       | 0978                   | 126                                   | 16 3/4 | 428.63                             | 25.40                         | —      | —      | 12 1/2 | 314.33         | 396.88 | 88.90  | 393.70 | 301.63 | 25.40        | 7            |                      |
| 10     | 254.00                       | 1000                   | 128                                   | 16 3/4 | 428.63                             | 25.40                         | 12 3/4 | 323.85 | 12 3/8 | 314.33         | 396.88 | 88.90  | 393.70 | 304.80 | 25.40        | 7            |                      |
| 10 1/8 | 257.18                       | 1018                   | 130                                   | 17 1/8 | 454.03                             | 25.40                         | —      | —      | 12 3/4 | 323.85         | 396.88 | 88.90  | 406.40 | 307.98 | 25.40        | 7            |                      |
| 10 1/4 | 260.35                       | 1014                   | 132                                   | 17 1/8 | 454.03                             | 25.40                         | 12 3/4 | 323.85 | 12 3/4 | 323.85         | 396.88 | 88.90  | 406.40 | 311.15 | 25.40        | 7            |                      |
| 10 3/8 | 263.53                       | 1038                   | 134                                   | 17 1/8 | 454.03                             | 25.40                         | —      | —      | 12 3/4 | 323.85         | 396.88 | 88.90  | 406.40 | 314.33 | 25.40        | 7            |                      |



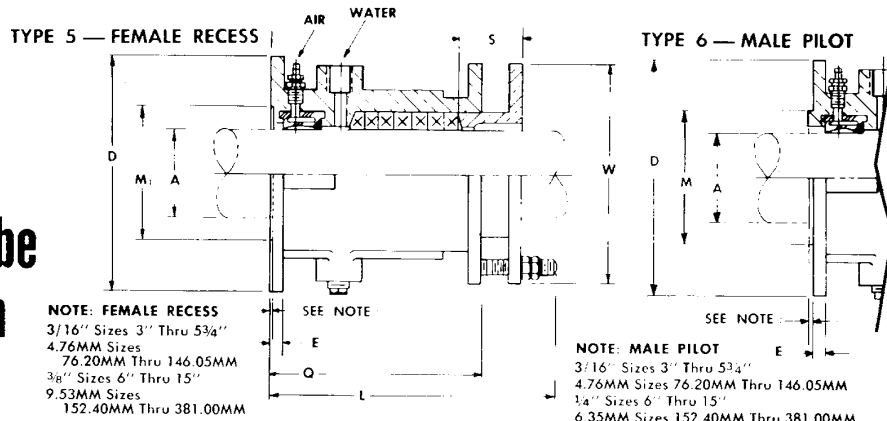
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# HUMCO SHAFT ACCESSORIES

## Johnson® Forward Stern Tube Stuffing Box: Air-Water Service



### Forward Stern Tube Stuffing Box With "Air Seal" Ring Dimensions -



(FIG. 1788 IR AIR-WATER SERVICE)

| A      | O.D. SHAFT OR SLEEVE JOURNAL | FIG. 1788 AND CODE NO. | WITH FEMALE RECESS FOR FLANGE BEARING |        | WITH MALE PILOT FOR DBA-2 ASSEMBLY |                               | D      | E      | M      | M <sub>1</sub> | O      | L      | S      | W      | PACKING O.D. | PACKING SIZE | NO. OF PACKING RINGS |
|--------|------------------------------|------------------------|---------------------------------------|--------|------------------------------------|-------------------------------|--------|--------|--------|----------------|--------|--------|--------|--------|--------------|--------------|----------------------|
|        |                              |                        | TYPE 5                                | TYPE 6 | STUFFING BOX FLANGE DIAMETER       | STUFFING BOX FLANGE THICKNESS |        |        |        |                |        |        |        |        |              |              |                      |
| INCHES | MM                           | J.R. PART No.          | INCHES                                | INCHES | INCHES                             | INCHES                        | INCHES | INCHES | INCHES | INCHES         | INCHES | INCHES | INCHES | INCHES | INCHES       | INCHES       | INCHES               |
| 10 1/2 | 266.70                       | 1012                   | 136                                   | 137    | 18 1/4                             | 1                             | 13 3/4 | 13 1/8 | 13 1/8 | 11 3/4         | 16 1/4 | 3 1/2  | 16 3/8 | 12 1/2 | 1            | 25.40        | 7                    |
| 10 5/8 | 269.88                       | 1058                   | 138                                   | —      | 18 1/4                             | 1                             | —      | 13 3/8 | 13 3/8 | 11 3/4         | 16 1/4 | 3 1/2  | 16 3/8 | 12 3/8 | 1            | 25.40        | 7                    |
| 10 3/4 | 273.05                       | 1034                   | 140                                   | 141    | 18 1/4                             | 1                             | 13 3/4 | 13 3/8 | 13 3/8 | 11 3/4         | 16 1/4 | 3 1/2  | 16 3/8 | 12 3/4 | 1            | 25.40        | 7                    |
| 10 7/8 | 276.23                       | 1078                   | 142                                   | —      | 18 1/8                             | 1                             | —      | 13 1/2 | 13 1/2 | 11 3/4         | 16 1/4 | 3 1/2  | 16 3/8 | 12 7/8 | 1            | 25.40        | 7                    |
| 11     | 279.40                       | 1100                   | 144                                   | 145    | 18 1/8                             | 1                             | 13 3/4 | 13 1/2 | 13 1/2 | 11 3/4         | 16 1/4 | 3 1/2  | 16 3/8 | 13     | 1            | 25.40        | 7                    |
| 11 1/8 | 282.58                       | 1118                   | 146                                   | —      | 18 1/8                             | 1                             | —      | 13 1/2 | 13 1/2 | 11 3/4         | 16 1/4 | 3 1/2  | 16 3/8 | 13 1/8 | 1            | 25.40        | 7                    |
| 11 1/4 | 285.75                       | 1114                   | 148                                   | 149    | 19                                 | 1                             | 14 1/2 | 13 7/8 | 13 7/8 | 11 3/4         | 16 1/4 | 3 1/2  | 17 1/8 | 13 1/4 | 1            | 25.40        | 7                    |
| 11 3/8 | 288.93                       | 1138                   | 150                                   | —      | 19                                 | 1                             | —      | 13 7/8 | 13 7/8 | 11 3/4         | 16 1/4 | 3 1/2  | 17 1/8 | 13 3/8 | 1            | 25.40        | 7                    |
| 11 1/2 | 292.10                       | 1112                   | 152                                   | 153    | 19                                 | 1                             | 14 1/2 | 13 7/8 | 13 7/8 | 11 3/4         | 16 1/4 | 3 1/2  | 17 1/8 | 13 1/2 | 1            | 25.40        | 7                    |
| 11 5/8 | 295.28                       | 1158                   | 154                                   | —      | 19 3/8                             | 1                             | —      | 14 1/8 | 14 1/8 | 11 3/4         | 16 1/4 | 3 1/2  | 17 1/2 | 13 5/8 | 1            | 25.40        | 7                    |
| 11 3/4 | 298.45                       | 1134                   | 156                                   | 157    | 19 3/8                             | 1                             | 14 1/2 | 14 1/8 | 14 1/8 | 11 3/4         | 16 1/4 | 3 1/2  | 17 1/2 | 13 3/4 | 1            | 25.40        | 7                    |
| 11 7/8 | 304.63                       | 1178                   | 158                                   | —      | 19 3/8                             | 1                             | —      | 14 1/8 | 14 1/8 | 11 3/4         | 16 1/4 | 3 1/2  | 17 1/2 | 13 3/8 | 1            | 25.40        | 7                    |
| 12     | 309.80                       | 1200                   | 160                                   | 161    | 19 3/4                             | 1                             | 15 1/2 | 14 1/2 | 14 1/2 | 11 5/8         | 16 3/8 | 3 3/4  | 17 7/8 | 14     | 1            | 25.40        | 7                    |
| 12 1/8 | 307.98                       | 1218                   | 162                                   | —      | 19 3/4                             | 1                             | —      | 14 1/2 | 14 1/2 | 11 5/8         | 16 3/8 | 3 3/4  | 17 7/8 | 14 1/8 | 1            | 25.40        | 7                    |
| 12 1/4 | 311.15                       | 1214                   | 164                                   | 165    | 19 3/4                             | 1                             | 15 1/2 | 14 1/2 | 14 1/2 | 11 5/8         | 16 3/8 | 3 3/4  | 17 7/8 | 14 1/4 | 1            | 25.40        | 7                    |
| 12 3/8 | 314.33                       | 1238                   | 166                                   | —      | 20 1/8                             | 1 1/8                         | —      | 15 1/8 | 15 1/8 | 11 5/8         | 16 3/8 | 3 3/4  | 18 1/4 | 14 3/8 | 1            | 25.40        | 7                    |
| 12 1/2 | 317.50                       | 1212                   | 168                                   | 169    | 20 1/8                             | 1 1/8                         | 15 1/2 | 15 1/8 | 15 1/8 | 11 5/8         | 16 3/8 | 3 3/4  | 18 1/4 | 14 1/2 | 1            | 25.40        | 7                    |
| 12 5/8 | 320.68                       | 1258                   | 170                                   | —      | 20 1/8                             | 1 1/8                         | —      | 15 1/8 | 15 1/8 | 11 5/8         | 16 3/8 | 3 3/4  | 18 1/4 | 14 5/8 | 1            | 25.40        | 7                    |
| 12 3/4 | 323.85                       | 1234                   | 172                                   | 173    | 20 1/2                             | 1 5/8                         | 16 1/4 | 15 1/2 | 15 1/2 | 11 5/8         | 16 3/8 | 3 3/4  | 18 3/8 | 14 3/4 | 1            | 25.40        | 7                    |
| 12 7/8 | 327.03                       | 1278                   | 174                                   | —      | 20 1/2                             | 1 5/8                         | —      | 15 1/2 | 15 1/2 | 11 5/8         | 16 3/8 | 3 3/4  | 18 3/8 | 14 7/8 | 1            | 25.40        | 7                    |
| 13     | 330.20                       | 1300                   | 176                                   | 177    | 20 1/2                             | 1 5/8                         | 16 1/4 | 15 1/2 | 15 1/2 | 11 5/8         | 16 3/8 | 3 3/4  | 18 3/8 | 15     | 1            | 25.40        | 7                    |
| 13 1/8 | 333.38                       | 1318                   | 178                                   | —      | 21                                 | 1 5/8                         | —      | 15 3/4 | 15 3/4 | 11 5/8         | 16 3/8 | 3 3/4  | 19 1/8 | 15 1/8 | 1            | 25.40        | 7                    |
| 13 1/4 | 336.55                       | 1314                   | 180                                   | 181    | 21                                 | 1 5/8                         | 16 1/4 | 15 3/4 | 15 3/4 | 11 5/8         | 16 3/8 | 3 3/4  | 19 1/8 | 15 1/4 | 1            | 25.40        | 7                    |



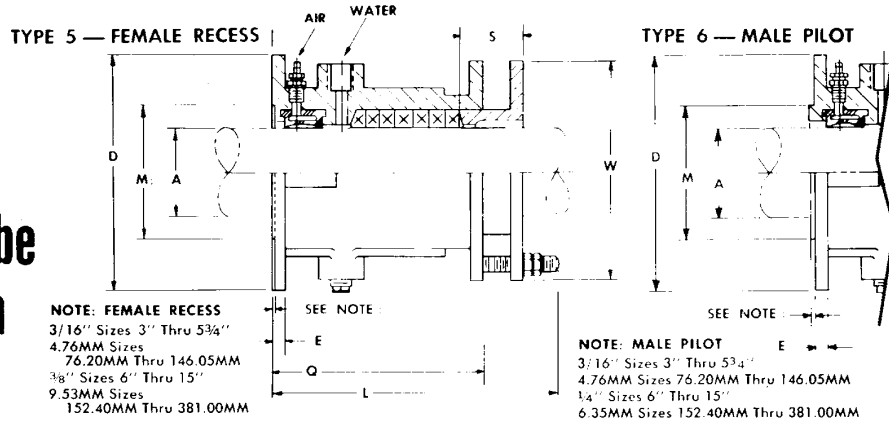
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## Johnson® Forward Stern Tube Stuffing Box: Air-Water Service



### Forward Stern Tube Stuffing Box With "Air Seal" Ring Dimensions -



(FIG. 1788IR AIR-WATER SERVICE)

| A                | FIG. 1788 AND CODE NO.       |               | WITH FEMALE RECESS FOR FLANGE BEARING |                  | WITH MALE PILOT FOR DBA-2 ASSEMBLY |                               | D                | E                | M                | M <sub>1</sub> | Q                | L                | S            | W            | PACKING O.D. | PACKING SIZE | NO. OF PACKING RINGS |
|------------------|------------------------------|---------------|---------------------------------------|------------------|------------------------------------|-------------------------------|------------------|------------------|------------------|----------------|------------------|------------------|--------------|--------------|--------------|--------------|----------------------|
|                  | O.D. SHAFT OR SLEEVE JOURNAL | J.R. PART No. | TYPE 5                                | TYPE 6           | STUFFING BOX FLANGE DIAMETER       | STUFFING BOX FLANGE THICKNESS |                  |                  |                  |                |                  |                  |              |              |              |              |                      |
| INCHES<br>MM     |                              | 260000        |                                       |                  | INCHES<br>MM                       | INCHES<br>MM                  | INCHES<br>MM     | INCHES<br>MM     | INCHES<br>MM     | INCHES<br>MM   | INCHES<br>MM     | INCHES<br>MM     | INCHES<br>MM | INCHES<br>MM | INCHES<br>MM | INCHES<br>MM |                      |
| 13 3/8<br>339.73 | 1338                         | 182           | —                                     | 21<br>533.40     | 1 1/8<br>28.58                     | —                             | 15 3/4<br>400.05 | 11 5/8<br>295.28 | 16 3/8<br>415.93 | 3 3/4<br>95.25 | 19 1/8<br>485.78 | 15 3/8<br>390.53 | 1<br>25.40   | 7            |              |              |                      |
| 13 1/2<br>342.90 | 1312                         | 184           | 185                                   | 21 3/8<br>542.93 | 1 1/8<br>28.58                     | 17 1/4<br>438.15              | 16 1/4<br>412.75 | 11 5/8<br>295.28 | 16 3/8<br>415.93 | 3 3/4<br>95.25 | 19 1/2<br>495.30 | 15 1/2<br>393.70 | 1<br>25.40   | 7            |              |              |                      |
| 13 5/8<br>346.08 | 1358                         | 186           | —                                     | 21 3/8<br>542.93 | 1 1/8<br>28.58                     | —                             | 16 1/4<br>412.75 | 11 5/8<br>295.28 | 16 3/8<br>415.93 | 3 3/4<br>95.25 | 19 1/2<br>495.30 | 15 5/8<br>396.88 | 1<br>25.40   | 7            |              |              |                      |
| 13 3/4<br>349.25 | 1334                         | 188           | 189                                   | 21 3/8<br>542.93 | 1 1/8<br>28.58                     | 17 1/4<br>438.15              | 16 1/4<br>412.75 | 11 5/8<br>295.28 | 16 3/8<br>415.93 | 3 3/4<br>95.25 | 19 1/2<br>495.30 | 15 3/4<br>400.05 | 1<br>25.40   | 7            |              |              |                      |
| 13 7/8<br>352.43 | 1378                         | 190           | —                                     | 21 3/4<br>552.45 | 1 1/8<br>28.58                     | —                             | 16<br>422.28     | 11 5/8<br>295.28 | 16 3/8<br>415.93 | 3 3/4<br>95.25 | 19 7/8<br>504.83 | 15 7/8<br>403.23 | 1<br>25.40   | 7            |              |              |                      |
| 14<br>355.60     | 1400                         | 192           | 193                                   | 21 3/4<br>552.45 | 1 1/8<br>28.58                     | 17 1/4<br>438.15              | 16<br>422.28     | 11 5/8<br>295.28 | 16 3/8<br>415.93 | 3 3/4<br>95.25 | 19 7/8<br>504.83 | 16<br>406.40     | 1<br>25.40   | 7            |              |              |                      |
| 14 1/8<br>358.78 | 1418                         | 194           | —                                     | 21 3/4<br>552.45 | 1 1/8<br>28.58                     | —                             | 16<br>422.28     | 11 5/8<br>295.28 | 16 3/8<br>415.93 | 3 3/4<br>95.25 | 19 7/8<br>504.83 | 16 1/8<br>409.58 | 1<br>25.40   | 7            |              |              |                      |
| 14 1/4<br>361.95 | 1414                         | 196           | 197                                   | 22 1/8<br>561.98 | 1 1/8<br>28.58                     | 18 1/4<br>463.55              | 17 1/4<br>438.15 | 11 7/8<br>301.63 | 16 5/8<br>422.28 | 3 3/4<br>95.25 | 20 1/4<br>514.35 | 16 1/4<br>412.75 | 1<br>25.40   | 7            |              |              |                      |
| 14 3/8<br>365.13 | 1438                         | 198           | —                                     | 22 1/8<br>561.98 | 1 1/8<br>28.58                     | —                             | 17 1/4<br>438.15 | 11 7/8<br>301.63 | 16 5/8<br>422.28 | 3 3/4<br>95.25 | 20 1/4<br>514.35 | 16 3/8<br>415.93 | 1<br>25.40   | 7            |              |              |                      |
| 14 1/2<br>368.30 | 1412                         | 200           | 201                                   | 22 1/8<br>561.98 | 1 1/8<br>28.58                     | 18 1/4<br>463.55              | 17 1/4<br>438.15 | 11 7/8<br>301.63 | 16 5/8<br>422.28 | 3 3/4<br>95.25 | 20 1/4<br>514.35 | 16 1/2<br>419.10 | 1<br>25.40   | 7            |              |              |                      |
| 14 5/8<br>371.48 | 1458                         | 202           | —                                     | 22 1/2<br>571.50 | 1 1/8<br>28.58                     | —                             | 17 1/2<br>444.50 | 11 7/8<br>301.63 | 16 5/8<br>422.28 | 3 3/4<br>95.25 | 20 5/8<br>523.88 | 16 5/8<br>422.28 | 1<br>25.40   | 7            |              |              |                      |
| 14 3/4<br>374.65 | 1434                         | 204           | 205                                   | 22 1/2<br>571.50 | 1 1/8<br>28.58                     | 18 1/4<br>463.55              | 17 1/2<br>444.50 | 11 7/8<br>301.63 | 16 5/8<br>422.28 | 3 3/4<br>95.25 | 20 5/8<br>523.88 | 16 3/4<br>425.45 | 1<br>25.40   | 7            |              |              |                      |
| 14 7/8<br>377.83 | 1478                         | 206           | —                                     | 22 3/4<br>577.85 | 1 1/8<br>28.58                     | —                             | 17 3/4<br>450.85 | 11 7/8<br>301.63 | 16 5/8<br>422.28 | 3 3/4<br>95.25 | 20 7/8<br>530.23 | 16 7/8<br>428.63 | 1<br>25.40   | 7            |              |              |                      |
| 15<br>381.00     | 1500                         | 208           | 209                                   | 22 3/4<br>577.85 | 1 1/8<br>28.58                     | 19<br>482.60                  | 17 3/4<br>450.85 | 11 7/8<br>301.63 | 16 5/8<br>422.28 | 3 3/4<br>95.25 | 20 7/8<br>530.23 | 17<br>431.80     | 1<br>25.40   | 7            |              |              |                      |