



1074 Kenran Industrial Dr.
 St. Louis, MO 63137
 Phone: 1-800-381-9968

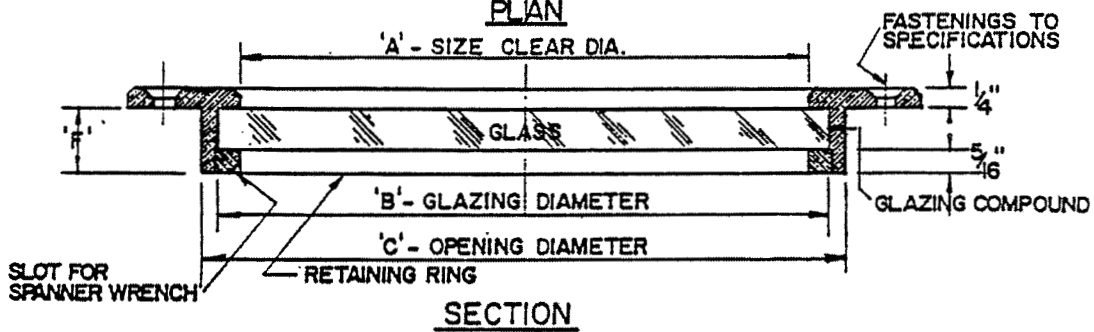
HUMCO DOORS

Port Lights

DIMENSION		SCHEDULE			
A	B	C	D	E	F
10"	10 $\frac{1}{2}$ "	11 $\frac{1}{16}$ "	13 $\frac{1}{4}$ "	12 $\frac{1}{4}$ "	1 $\frac{1}{16}$ "
12"	12 $\frac{1}{2}$ "	13"	15 $\frac{3}{16}$ "	14 $\frac{3}{16}$ "	1 $\frac{1}{4}$ "
16"	16 $\frac{1}{2}$ "	17"	19 $\frac{1}{2}$ "	18 $\frac{1}{2}$ "	1 $\frac{3}{8}$ "
18"	18 $\frac{1}{2}$ "	19 $\frac{1}{16}$ "	22 $\frac{5}{8}$ "	20 $\frac{7}{8}$ "	1"



PLAN



SECTION

PLAIN FIXED LIGHT

DRAWING NO. 500

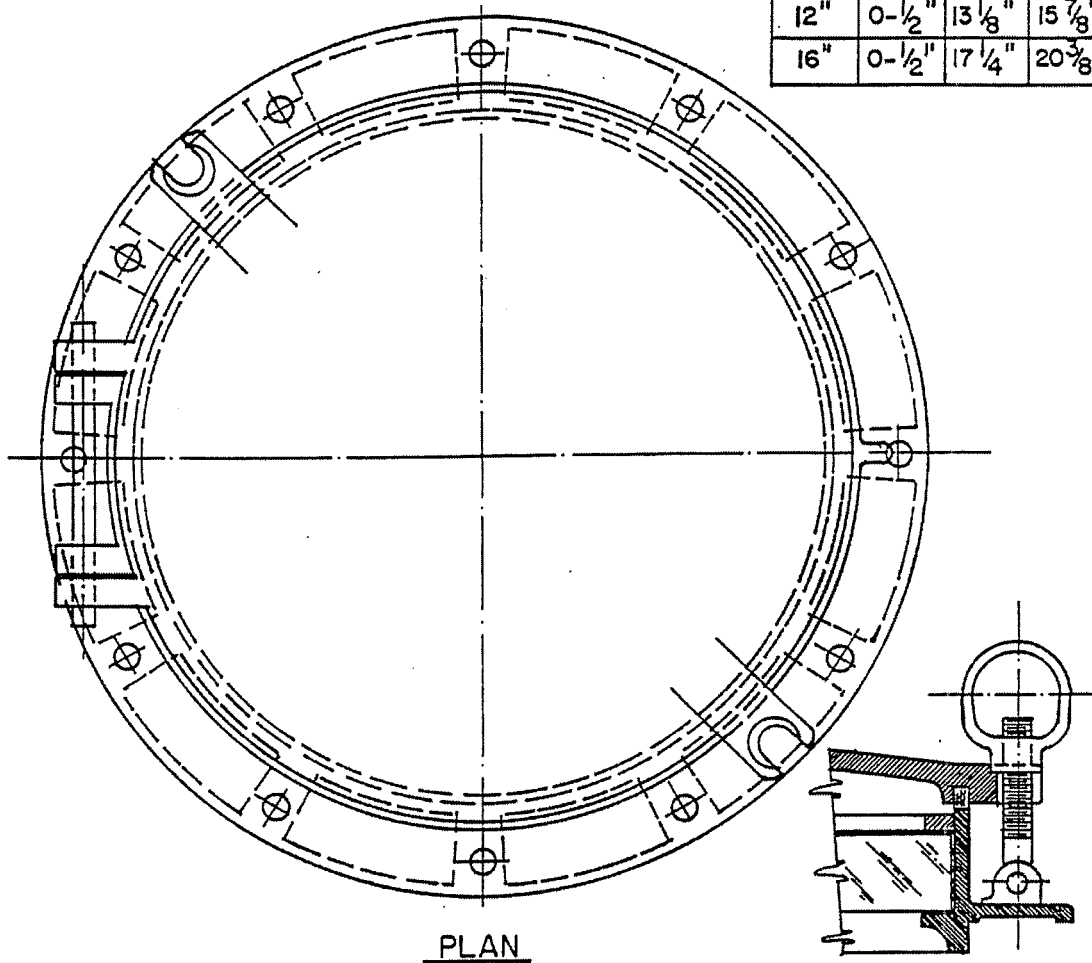


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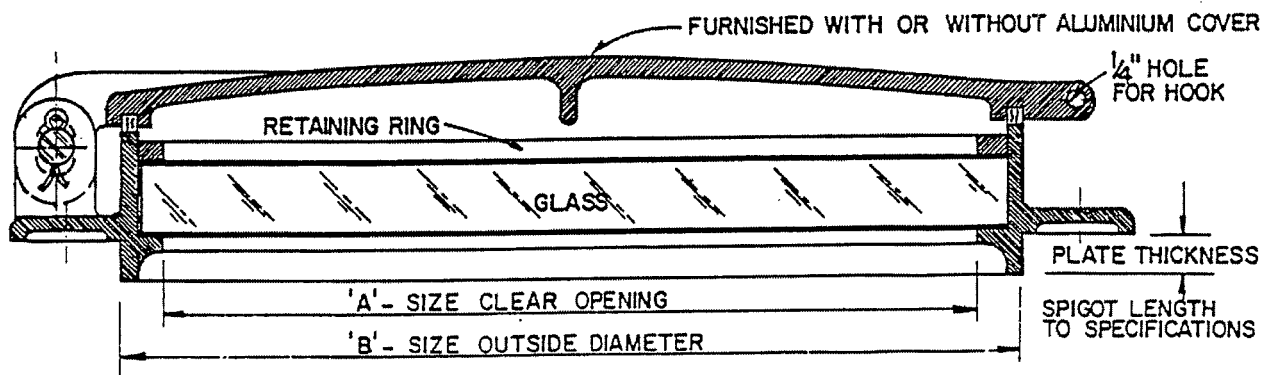
HUMCO DOORS

Port Lights

DIMENSION SCHEDULE				
A SIZE CL. OP.	SPIGOT MAX. LT.	B SIZE O.S. DIA.	O'VALL DIA.	BOLT HOLE
10"	0-1/2"	11"	13 5/8"	5/16"
12"	0-1/2"	13 1/8"	15 7/8"	3/8"
16"	0-1/2"	17 1/4"	20 3/8"	1/2"



PLAN



SECTION

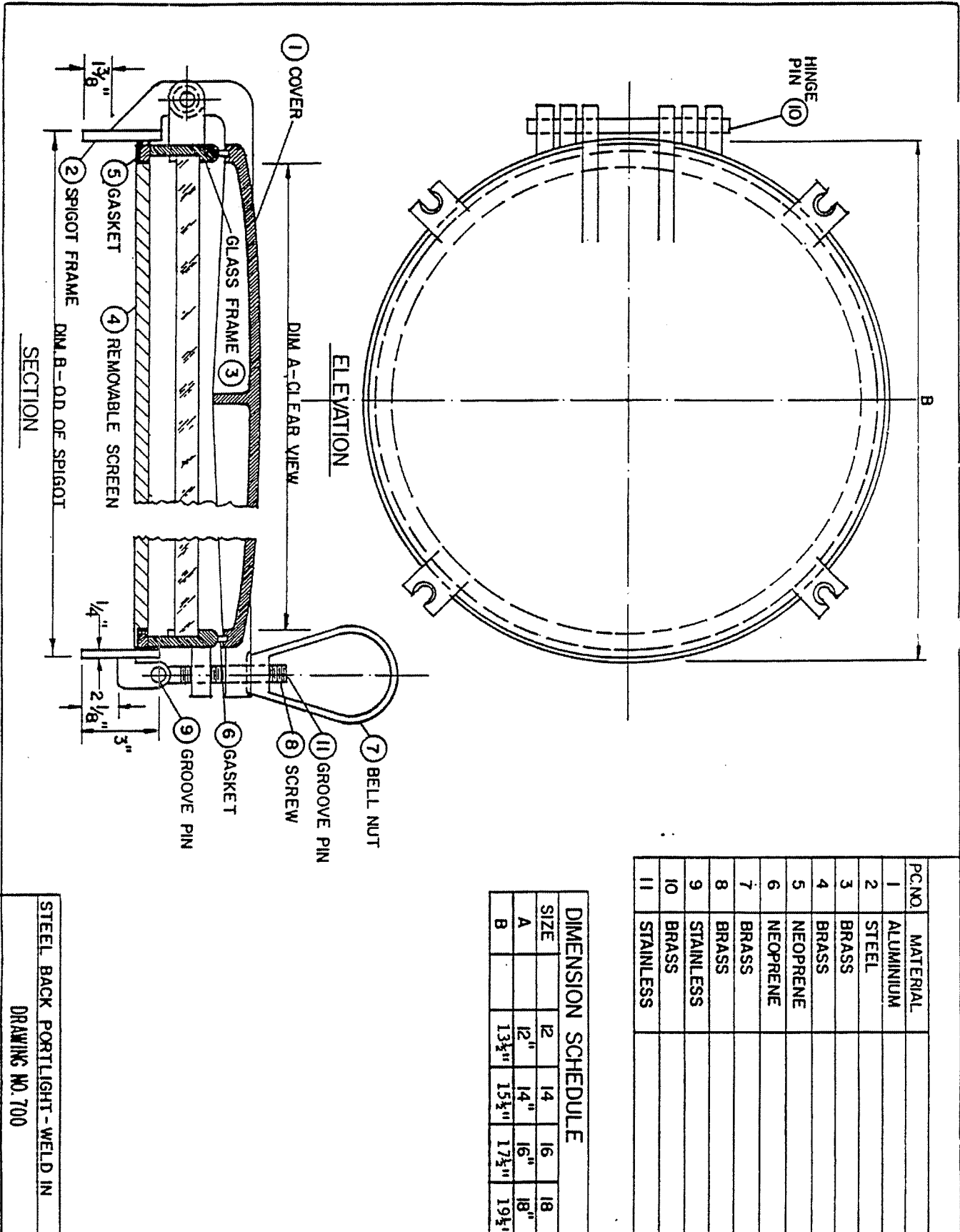
REVERSED FIXED LIGHT
 DRAWING NO. 600



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HUMCO DOORS

Port Lights



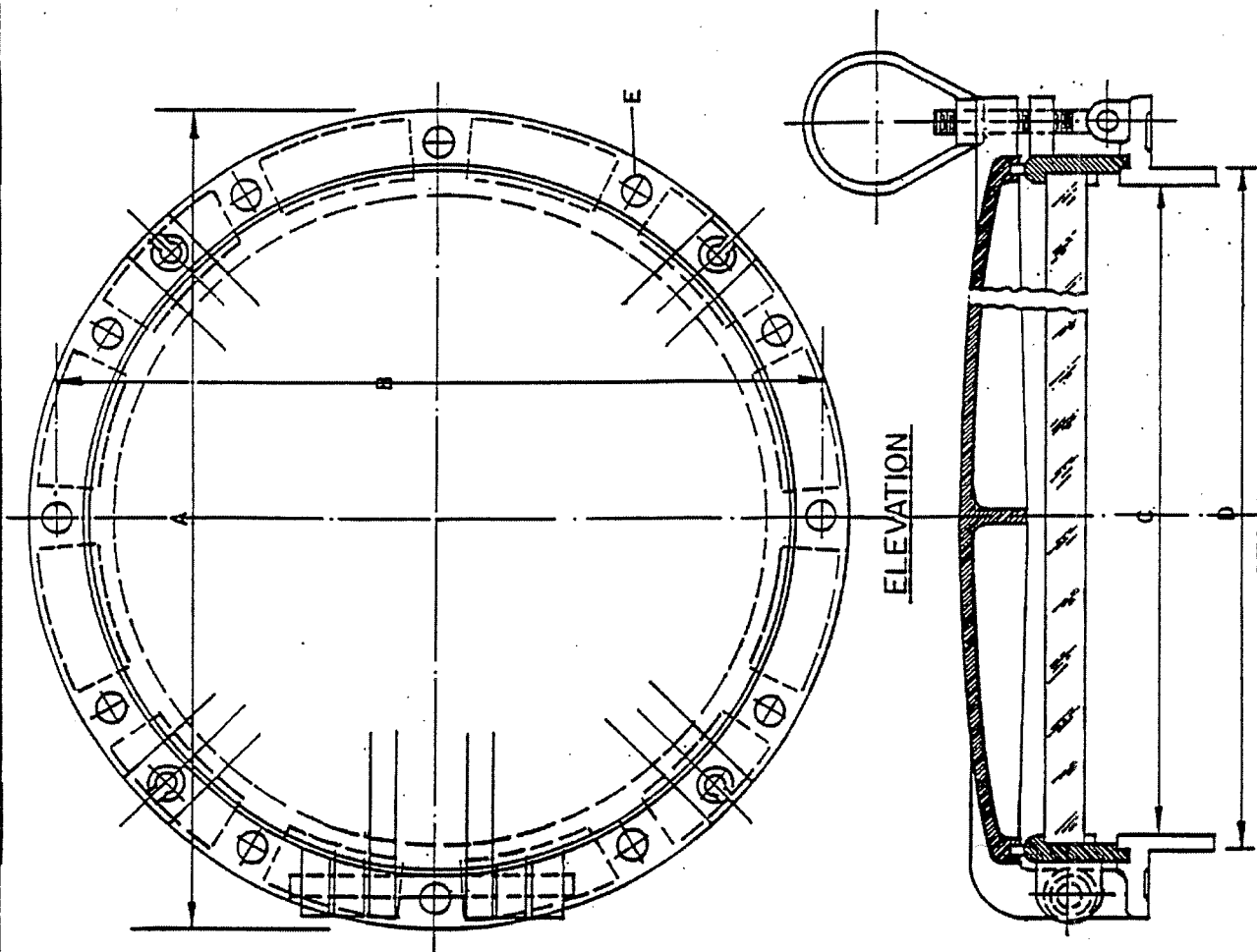


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HUMCO DOORS

Port Lights

SIZE	10	12	14	16	18
A	14 1/4"	16"	18"	20 3/8"	22 3/4"
B	12 3/4"	14 3/4"	17"	18 7/8"	21 1/8"
C	10"	12"	14"	16"	18"
D	10 3/8"	12 3/8"	14 3/8"	16 1/2"	18 1/2"
E	1/2"	1/2"	1/2"	1/2"	1/2"



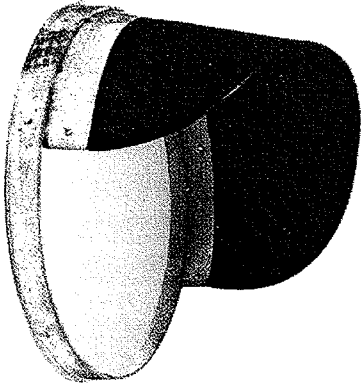
PORTLIGHT - BOLT ON
 DRAWING NO. 800



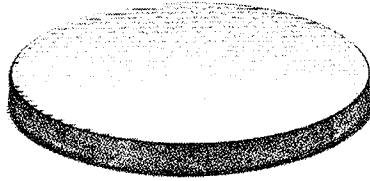
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HUMCO DOORS

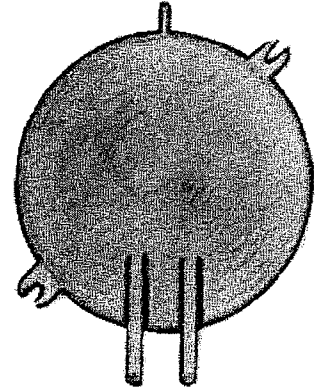
Port Lights



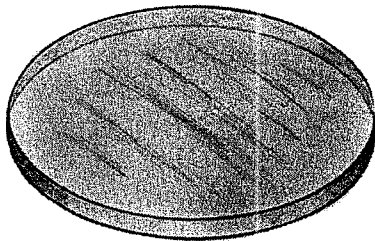
PLG-6000 Series
Portlight Wind Scoop Screen



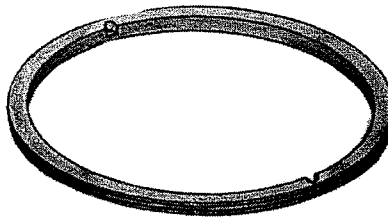
PLG-5000 Series
Portlight Screen



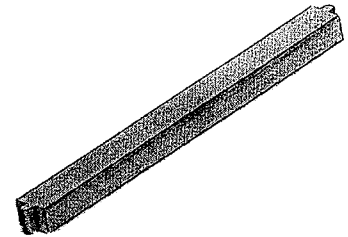
PL-8000 Series
Aluminum Deadlight Cover



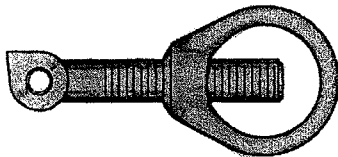
PL-4000 Series
Portlight Glass



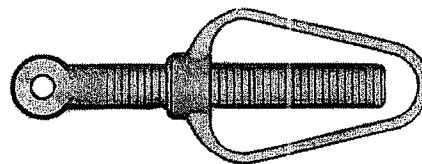
PL-3000 Series
Portlight Retaining Ring



PL-5000 Series
Retaining Ring Wrench



Portlight Dogs	
Manganese Bronze w/ Acme Threads	
Part No.	Size
DG-1130	5/8" x 4-1/2"
DG-1140	3/4" x 4-1/2"



Portlight Dogs	
Manganese Bronze w/ Acme Threads	
Part No.	Size
DG-1110	5/8" x 5-3/4"
DG-1120	3/4" x 5-3/4"